The ability to purge the sample point ensures optimal retrieval of a representative, contamination free sample. The S32-G type samplers provide a system purge to a flare connection in addition to sampling in a sample cylinder and the ability to depressurise the quick connect couplings before disconnecting the sample cylinder.

The unique design offers a one-handle operation by multiple valves. These features provide sample accuracy and safety.

**OPERATION/FUNCTION**

1 - system purge
Turn the handle to the “process” position allowing the sample cylinder to be filled. To ensure a representative sample, this position can be held for any required time.

2 - off
Turn the handle to the “off” position. Close the two needle valves of the sample cylinder.

3 - depressurise/vent
Turn the handle to the “vent” position. The internal connection between the sample cylinder and the flare connection has now been made. The quick connects are being depressurised and vented to the flare connection.

4 - off
Turn the handle to the “off” position. Disconnect the flexible hose. Remove the sample cylinder and connect the flexible hose to the top quick connect coupling.

**TYPICAL P & ID**

- Install the sample cylinder and connect the flexible hose to the bottom side of the sample cylinder. Open the needle valves of the sample cylinder.
- Turn the handle to the “off” position. Close the two needle valves of the sample cylinder.
- Turn the handle to the “vent” position. The internal connection between the sample cylinder and the flare connection has now been made. The quick connects are being depressurised and vented to the flare connection.
- Turn the handle to the “off” position. Disconnect the flexible hose. Remove the sample cylinder and connect the flexible hose to the top quick connect coupling.
Sampling in cylinder with predefined filling rate  
One handle operation of multiple valves  
Representative sampling  
Fixed volume sampling  
Zero dead volume  
Purging of sampler  
Closed sampling  
Depressurising of quick connect couplings

3 FEATURES/ADVANTAGES/PROPERTIES

4 BASIC SPECIFICATIONS

<table>
<thead>
<tr>
<th>Material</th>
<th>SS316, SS316L.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cylinder type</td>
<td>500cc cylinder.</td>
</tr>
<tr>
<td>Valves</td>
<td>Three-way ball valve type W83. PTFE seats, Viton A O-rings. Pressure range 103 bar @ 20°C (1500 psig @ 70°F). Temperature range -17/+232°C (0/+450°F).</td>
</tr>
<tr>
<td>Operation</td>
<td>Manual.</td>
</tr>
<tr>
<td>Connections</td>
<td>1/4” FNPT, pressure gauge included.</td>
</tr>
</tbody>
</table>

Please note: the above is a basic specification only. DOPAK® Samplers can be offered with a wide variety of options as mentioned below.

5 OPTIONS

Spring return handle  
Lockable handle  
Pipe stand  
Block valve  
Flow meter  
Enclosure  
Sample cooler  
Exotic materials  
Larger/smaller sample size

For more information please refer to our sheets:
Options for DOPAK® process samplers, sampling into a cylinder.
Components for DOPAK® process samplers.

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