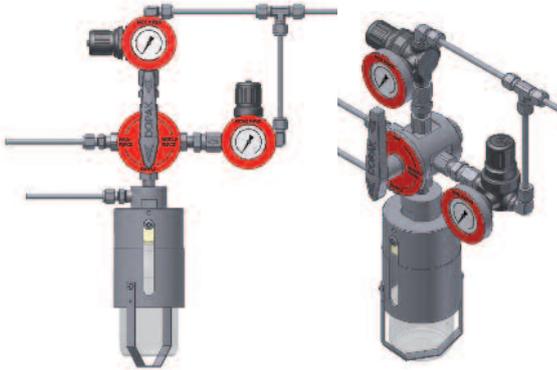


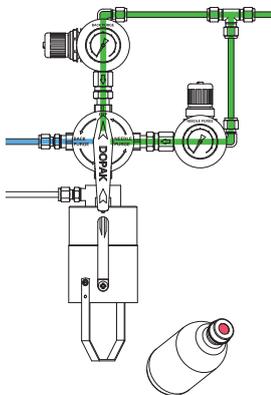
## DOPAK® Process Sampler Type DPM back & needle purge configuration (A6)



The ability to back purge the sample point ensures optimal retrieval of a representative, contamination free sample. The needle purge ensures there is no residue or build up in the needle after sample retrieval.

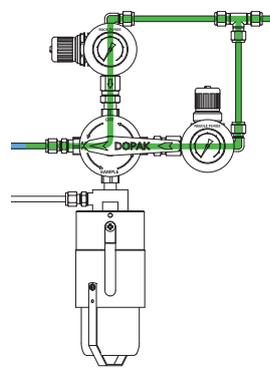
The DPM type sampler in back & needle purge configuration allows purge gas to flow through the sampler ensuring a fresh sample and allows purging through the needle assembly.

### 1 OPERATION/FUNCTION



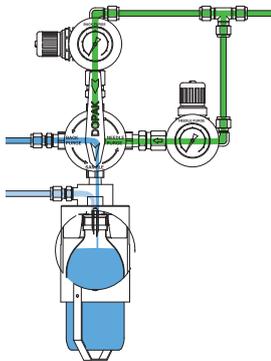
#### 0 - off

Provide a new septum on your sample bottle. Insert the bottle, with cap and septum into the sleeve until the septum is pierced by the needles. Put the bottle retaining clip in place.



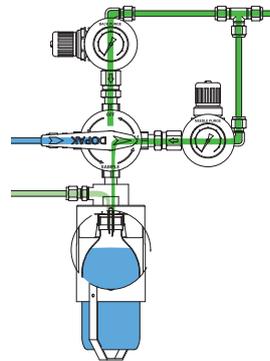
#### 1 - back purge

Turn the handle to the "back purge" position, allowing a flow of purge gas through the sampler to ensure representative sampling. This position can be held for any required time.



#### 2 - sample

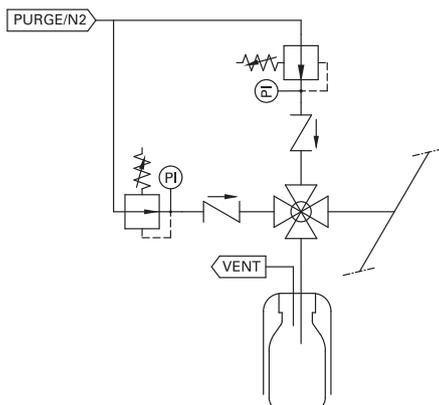
Turn the handle to the "sample" position, allowing the product to flow into the sample bottle. When the required amount has been taken, turn the handle to the "needle purge" position.



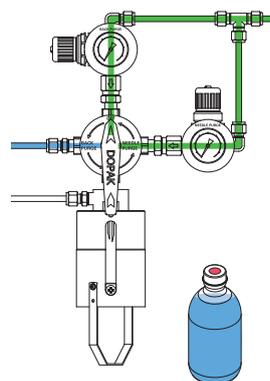
#### 3 - needle purge

Turn the handle to the "needle purge" position, allowing a flow of purge gas through the sampler to ensure any residual liquid is forced into the sample bottle. This position can be held for any required time.

### 2 TYPICAL P & ID



Back / needle purge (A6)



#### 4 - off

Turn the handle to the "off" position. Remove the bottle retaining clip and pull the bottle out from the sleeve. The septum reseals automatically.



### 3 FEATURES/ADVANTAGES/PROPERTIES

- Sampling directly under process conditions
- Low pressure application
- Representative sampling
- Zero dead volume
- Closed sampling
- No build up of sample material in needle assembly
- Purging the sample bottle with an inert gas

### 4 BASIC SPECIFICATIONS

<b>Material</b>	SS316, SS316L.	
<b>Sleeve type</b>	60cc sleeve with bottle retaining clip.	
<b>Needle assembly</b>	Single piece VTO needle assembly with vent to outlet connection 1/4" FNPT. Process/vent needle ID: 1.35 mm.	
<b>Valve</b>	Four-way ball valve type H7911. Viton A O-rings. Pressure range 103 bar @ 20°C (1500 psig @ 70°F). Temperature range -17/+179°C (0/+354°F).	
<b>Operation</b>	Manual.	
<b>Connections</b>	1/4" FNPT, regulator, gauge and check valve included.	
<b>Please note:</b>	the above is a basic specification only. DOPAK® Samplers can be offered with a wide variety of options as mentioned below.	

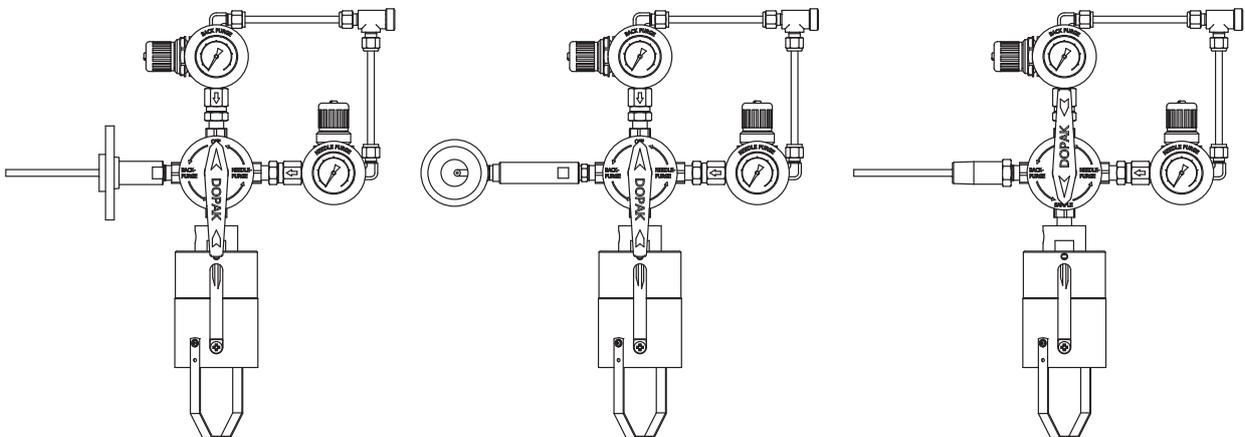
### 5 OPTIONS

- Fixed sequence handle
- Lockable handle
- Mounting plate
- Pipe stand
- Block valve
- Flow meter
- Enclosure
- Sample cooler
- Mounting bracket
- Steam sterilising cap
- Welded connection
- Continuous needle purge
- Solvent purge
- Exotic materials
- Larger/smaller sample size

For more information please refer to our sheets:

**Options for DOPAK® process samplers, sampling into a bottle.**

**Components for DOPAK® process samplers.**



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