Being able to provide a jet purge adapter to a piston type sampling valve, ensures optimal retrieval of a representative, contamination free sample of high viscosity liquids. The DPJ type sampler allows purging of the sample valve outlet thus eliminating dead volume. The jet purge adapter has two flow paths. The first flow path allows the product to flow to the sample bottle and the second flow path enables the jet purge adapter to be purged with an inert gas.

**1 OPERATION/FUNCTION**

0 - off
Provide a new septum on your sample bottle. Insert the bottle, with cap and septum into the sleeve until the septum is pierced by the needles. Put the bottle retaining clip in place.

1 - sample
Open the piston valve, allowing the product to flow into the sample bottle. When the required amount has been taken, close the valve.

2 - needle purge
Open the valve in the purge line, allowing a flow of purge gas through the sampler to ensure any residual liquid is forced into the sample bottle. This position can be held for any required time.

3 - off
Close the valve in the purge line, remove the bottle retaining clip and pull the bottle out from the sleeve. The septum seals automatically.

**2 TYPICAL P & ID**

Purge (C1)
3 FEATURES/ADVANTAGES/PROPERTIES

- Sampling directly under process conditions
- Low pressure application
- Representative sampling
- Zero dead volume
- Closed sampling
- High viscosity sampling
- Purging of sampler
- Retrofittable to valve

4 BASIC SPECIFICATIONS

<table>
<thead>
<tr>
<th>Features</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Material</td>
<td>SS316, SS316L</td>
</tr>
<tr>
<td>Sleeve type</td>
<td>60cc sleeve with bottle retaining clip</td>
</tr>
<tr>
<td>Needle assembly</td>
<td>Single piece VTO needle assembly with vent to outlet connection 1/4&quot; FNPT. Process/vent needle ID: 1.35 mm</td>
</tr>
<tr>
<td>Valve</td>
<td>Piston valve. PTFE seats. Pressure range ANSI B16.34. Temperature range -29/+232°C (-20/+450°F)</td>
</tr>
<tr>
<td>Operation</td>
<td>Manual</td>
</tr>
<tr>
<td>Connections</td>
<td>Process: 3/4&quot; MNPT. Vent: 1/4&quot; FNPT. Purge: 1/4&quot; FNPT, needle valve, regulator, gauge and check valve included</td>
</tr>
</tbody>
</table>

Please note: the above is a basic specification only. DOPAK® Samplers can be offered with a wide variety of options as mentioned below.

5 OPTIONS

- Fixed volume chamber
- Heating/cooling jacket
- Solvent purge facility
- Mounting plate
- Pipe stand
- Block valve
- Flow meter
- Enclosure
- Steam sterilising cap
- Mounting bracket
- Exotic materials
- Larger/smaller sample size

For more information please refer to our sheets:
Options for DOPAK® process samplers, sampling into a bottle.
Components for DOPAK® process samplers.

Dopak Inc.
Houston, Texas 77041, USA
Phone 713-460-8311
Fax 713-460-8578
E-mail info@dopak.com

Dovianus BV
Bergschenhoek, The Netherlands
Phone +31 10 524 20 00
Fax +31 10 456 67 74
E-mail info@dopak.nl

Your local representative: